

Natural Gas STAR Partner Experiences

Duke Energy Gas TransmissionBy: David Felcman



Transmission Technology Transfer Workshop September 22, 2004 Houston, Texas



Who is Duke Energy?

★ Duke Energy is a leading energy company located in the Americas with an affiliated real estate operation.



- ★ Our purpose is to create superior value for our customers, employees, communities and investors through the production, conversion, delivery and sale of energy and energy services
- ★ We have approximately 23,000 employees worldwide dedicated to doing business right.



Duke Energy Gas Transmission

- ★ Natural gas operations include more than 17,500 miles of interstate transmission pipeline connecting major natural gas supply basins from the Gulf Coast, mid-continent and Canada with markets in Canada and the northeastern and southeastern U.S.
- ★ U.S. Operations accounts for more than 12,200 miles of the total transmission pipeline system
- ★ Natural gas operations include approximately 250 billion cubic feet of natural gas storage capacity in North America.





DEGT US Pipeline Systems



Gas Transmission

DEGT & EPA Natural Gas STAR Program

- ★ We take our role as a corporate citizen seriously, working to protect the environment where we live and work.
- ★ DEGT became an EPA Natural Gas STAR Program Partner in 2000
- **★** From 1993-2003, DEGT has quantified CH4 emissions reduction of ~6 BCF (more than ½ of the capacity DEGT transports on a daily basis.
- ★ 1.03 Bcf methane emission reduction in 2003 (\$4.6MM Savings)
- ★ DEGT was awarded the 2002 Transmission Partner of the Year Award



DEGT Has Reduced Emissions Through Improved Operational Practices

- **★** Coordinating repairs with pipeline outages
- ★ Maximizing Line pressure reductions prior to blowing down for repairs
- **★** Use of Composite Sleeves for Pipeline Repairs
- **★** Installation of Hot Taps
- **★ ESD Testing Procedures**



Partner Reported Opportunities

- ★ Pipeline Pull Downs Minimize gas loss when P/L section is blown down
 - Operationally reduce pressure to minimum
 - Isolating and pumping down line pressure w/portable field compressors



- **★** Sleeve Repairs Utilizing in-service repairs rather than pipe replacements.
 - Steel type B sleeves
 - Composite Sleeves (Clock Spring)





Partner Reported Opportunities

★ Use of Hot Taps for New Connections – eliminates the need to blow down a valve section for branch tees

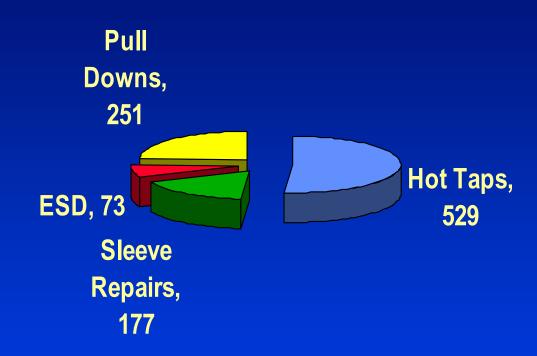


★ Emergency Shutdown Practices – Annual ESD tests conducted without venting the gas to atmosphere



2003 Captured Emissions Reduction



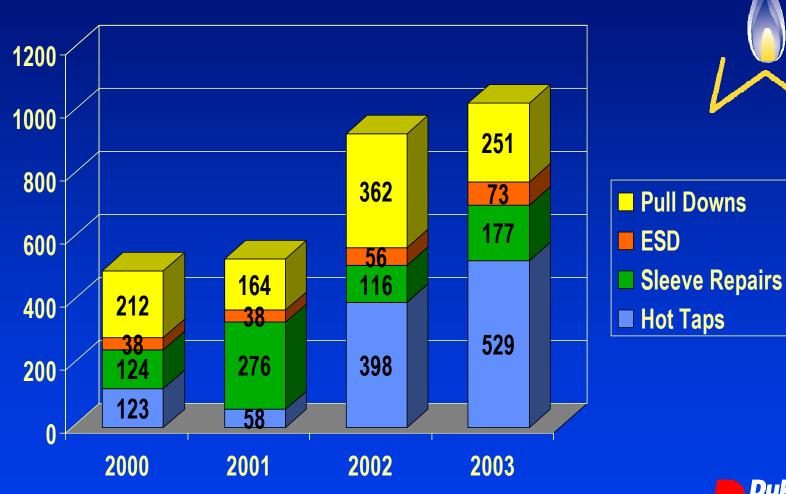


Total of 1030 MMcf Captured

* All values expressed in MMcf



4 Year Captured Emissions Comparison







Key Factors Affecting Emissions Reduction Success

- **★ Management Commitment**
- **★** Communication
- **★ Planning**
- **★** Flexibility Consider all your options
- ★ Clear and concise O&M and SOP manuals which incorporate methane reduction opportunities
- **★** Ensure that key players are kept in the loop (i.e. Gas Control)
- ★ Document Actual Reductions





Natural Gas Star Program Benefits

- **★** Voluntary Program to <u>reduce methane emissions</u>
- **★ DEGT's** <u>customers save money</u> through a reduction in shrinkage.
- ★ The <u>environment benefits</u> through reduced GHG emissions & conservation of a limited natural resource.
- Participation in the Program further <u>builds our</u> <u>relationships</u> with the EPA and our neighbors, as a good corporate citizen.





End of Partner Experiences Presentation







David Felcman

Duke Energy Gas Transmission

Questions?





